



NOTES: 1. MAT'L AISI 304/316 CRES
.063 THICK



D2012-111

REDRAWN FROM D2012: JUNE 3/92	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN			BASIC CODE		CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA			
	APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		DATE 06/03/92					
	DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387		LIMITS 1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES ± 1° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		LENGTH DASH NO. W=SPOTWELD		DESIGN HATTON BRADLEY 90/3/31		TITLE BRACKET	
REPORT ALL DISCREPANCIES — DO NOT SCALE				BASIC CODES BL=MS20470AD BB=MS20426AD		CHECKED BRADLEY 9/16/8		CLIENT		CODE D2012-111 SCALE SHT / OF /	

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